



Ifor Williams Trailers Ltd

Technical Specification

Specification:

TS 0254

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		2		09/03/10	ADRJ
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Introduction

This technical specification defines the colours used on components specified by Ifor Williams Trailers Ltd. It combines previous number codes and fastener suffix codes to produce one unique IWT colour code.

Part number designation

The IWT colour code can be used as a suffix appended to the part number or it can be used in descriptive text as part of the Finish requirements as defined on a drawing.

The table below shows the base colour, previous references (where applicable), the colour reference and the IWT colour code cross reference.

Colour Description	Previous Number Code	Previous Fasteners Suffix Code	Colour Reference Number	IWT Colour Code
Silver	1	n/a	RAL9022	01A
Silver <i>classic, NHB</i>	1	SVR	RAL9006 <i>Evanta</i>	01B
Grey	2	n/a	RAL7001	02A
Green	3	GR	RAL6004	03A
Green, Deep Brunswick	-	-	To BS 381 Ref no 227	03B
Red (OHB)	4	MA	RAL3005	04A
Red, Alpha (NHB)	4	AR	Alfa Romeo new Red 289	04B
White, Pure	5	WH	RAL9010	05A
White, Traffic	-	-	RAL9016	05B
Blue (OHB)	6	BL	RAL5003	06A
Blue, Buckingham (NHB)	6	BB	Landrover colour Ref 796	06B
Blue, Reflex	-	-	Pantone Reflex Blue	06C
Blue, Bala			Oracal Yacht Blue Euromax 50R5092.90 Thermaset TLP-F278-G	06D
Yellow	7	n/a	RAL1023	07A
Black	8	BK	RAL9005	08A
no detail – do not use	9	n/a	no detail – do not use	----
Orange	10	OR	RAL2003	10A
Pearl Beige	11	n/a	RAL1035	11A
Graphite (OHB)	12	GPH	RAL7024 with addition of metallic sparkle	12A
Graphite Grey (NHB)	12	MG	RAL870M	12B
Blackberry	13	BBY	RAL4012 <i>30% Gloss</i>	13A
Cream	14	n/a	RAL9001	14A